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011968

D350-607-741
Job Sheet 199416



Part No: D350-607-741

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Oversized Lid

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19000

Note: IIN-D350-607-5 REV.B IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
140	Packaging 1 - Pick Kit	1 pcs	9/16/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	



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Container No: S214587



Part: D350-607-741

Job No: 199416

Serial No/Batch: S214587

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 11 FAA STC SH967NE

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
145 Packaging 1-1 - Pick Kit - B4B 1 pcs	9/16/19	0.00 0.00			Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	NL
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
150 QC 4	1 pcs	9/16/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
160 Packaging 3-1 - Stock - B4B 1 pcs	9/16/19	0.00 0.00			Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165	DC - 1 - B4B	1 pcs	9/16/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
170	QC 21 - FG	1 pcs	9/16/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Handwritten signature: *Marie B.*

Handwritten date: *9/19/2019*

DAS
21
9-20

SEP 19 2019

DAS
21
9-20

SEP 19 2019

Part Op 140 - Pick Kit

Descriptions: 150 - QC4- 100% Inspect kits for completeness

160 - Identify and pack for shipping as per PPP D350-607-741 Location: _____ PPP Rev: _____

165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-741 CHG001

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	140-Packaging 1 - Pick Kit	50 44116
AN310C4	Nut	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5201473
AN4-13A	Bolt	6 Ea (6 ea)	140-Packaging 1 - Pick Kit	5196190
AN4C15	BOLT	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5157315
D2690-6	Lanyard	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5197189
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5207441
D4085-3	Placard	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5175041
D4086-185	Placard, Max Load	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5141906
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5213538
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5213600
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5213010
D4917-285	Placard, Max Load	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5141897
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5207711
MS21042L4	Nut	6 Ea (6 ea)	140-Packaging 1 - Pick Kit	5211536
MS24665-151	Cotter Pin	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5144985
NAS1149C0463R Washer (AN960C416)		3 Ea (3 ea)	140-Packaging 1 - Pick Kit	5124667
NAS1149F0432P Washer (AN960-416L)		12 Ea (12 ea)	140-Packaging 1 - Pick Kit	5131202
NAS1515H4L Washer		2 Ea (2 ea)	140-Packaging 1 - Pick Kit	5044189
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	145-Packaging 1-1 - Pick Kit - B4B	5213321
D5673-041	Long XL Basket Assembly, LH	1 pcs (1 ea)	145-Packaging 1-1 - Pick Kit - B4B	5214757

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	97447A010	4	639	0
	AN310C4	1	71	0
	AN4-13A	6	1,058	0
	AN4C15	1	41	0
	D2690-6	1	128	0
	D3912-041	1	8	0
	D4085-3	1	31	0
	D4086-185	1	6	0
	D4150-041	1	16	0
	D4151-041	1	15	0
	D4151-043	1	4	0
	D4917-285	1	5	0
	MS17984-C413	1	47	0
	MS21042L4	6	1,785	0
	MS24665-151	1	294	0
	NAS1149C0463R	3	230	0
	NAS1149F0432P	12	706	0
	NAS1515H4L	2	120	0
145-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	6	0
	D5673-041	1	0	0

Part Specifications

Specifications could not be found.

Plex 8/22/19 11:02 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
		Completed By _____			
		Lead hand / Supervisor _____			
		QC / QA Coordinator _____			

5.0 PARTS LIST

QTY -741	QTY -511	QTY -701	QTY -013	PART NUMBER	DESCRIPTION
X				D350-607-741	HEL-UTILITY-BASKET LONG OVERSIZE LID
1	X			D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
		X		D350-607-701	LONG OVERSIZE LID CONVERSION KIT
			X	D117-837-013	PROP ARM KIT (OPTIONAL)
			1*	D2332-041	PROP ASSEMBLY (OPTIONAL)
1				D2690-6	LANYARD
	8			D3501-1	BUSHING
	2			D3910-3	X-TUBE LUG
	1			D3910-5	X-TUBE LUG
	1			D3910-7	X-TUBE LUG
1				D3912-041	EYEBOLT RECEIVER ASSY
		6		D3917-3	WASHER
		1	4*	D3953-9	SPRING WASHER
	8			D3984-030	RUBBER EXTRUSION, X-TUBE
1		1		D4085-3	PLACARD, INSTRUCTIONS
1		1		D4088-185	PLACARD, MAX LOAD
	1			D4148-041	FWD X-TUBE LUG ASSY
	1			D4149-041	AFT X-TUBE LUG ASSY
1				D4150-041	ATTACHMENT ARM ASSY
1				D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1				D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
	1			D4713-1	SPACER
	2			D4775-041	STRUT ASSEMBLY
	2			D4776-3	SKIDTUBE CLEVIS
1		1		D4917-285	PLACARD, MAX LOAD
		1		D5669-041	LONG OVERSIZE BASKET LID ASSY
1				D5673-041	LONG OVERSIZE BASKET ASSY
		3		AN310-4	NUT
1		1		AN310C4	CASTELLATED NUT
		3		AN4-12A	BOLT
6				AN4-13A	BOLT
	20			AN4-14A	BOLT
	4			AN4-42A	BOLT
1				AN4C15	BOLT
	2			AN6-13A	BOLT
1				MS17984-C413	QUICK RELEASE PIN
6	24			MS21042L4	NUT (OR MS21042-4)
	2			MS21042L6	NUT
1		3		MS24665-151	COTTER PIN
		1	2*	MS24665-300	COTTER PIN
	1			MS3367-5-0	TIE WRAP
		1		NAS1149C0432R	WASHER
3			3*	NAS1149C0463R	WASHER
12	40	6		NAS1149F0432P	WASHER
	4			NAS1149F0663P	WASHER
2				NAS1515H4L	WASHER
4		4		97447A010	RIVET

* D2332-041 PROP ASSEMBLY & HARDWARE (OPTIONAL) TO REPLACE D3989-3 GAS SPRING

Change Record

Part Number: D350-607-741

PAGE 1 OF 1

Description: HELI-UTILITY-BASKET LONG OVERSIZED LID

[illegible]